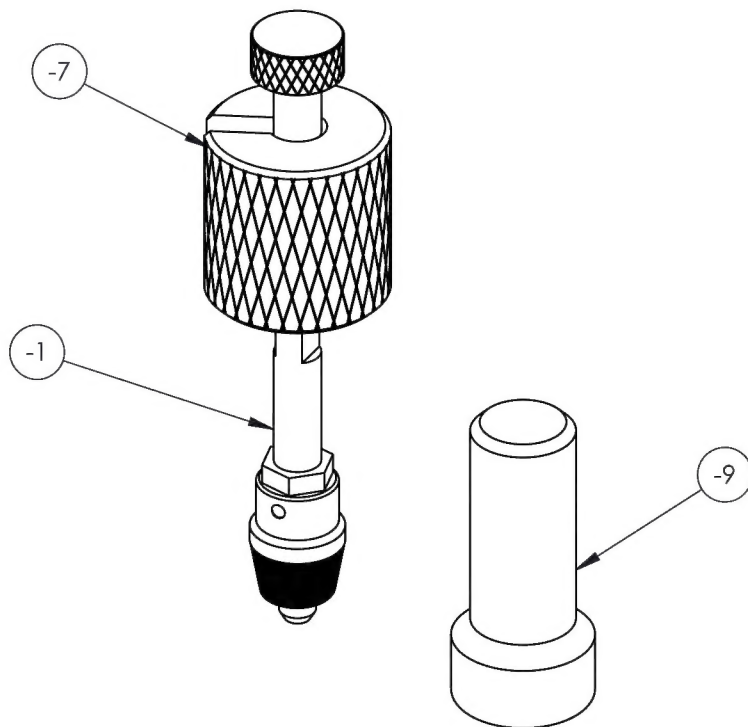


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED -3 MISSING Ø.865 DIMENSION PER G.E.	12/9/11	RJC	GE

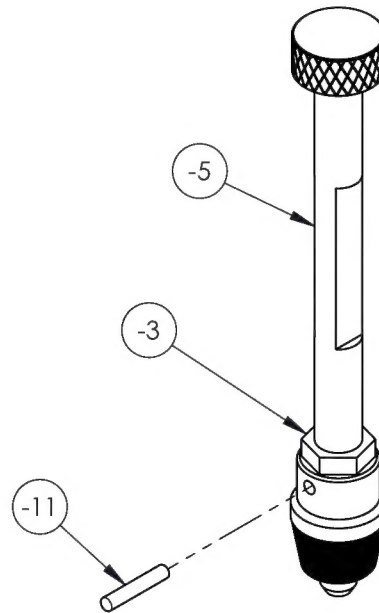
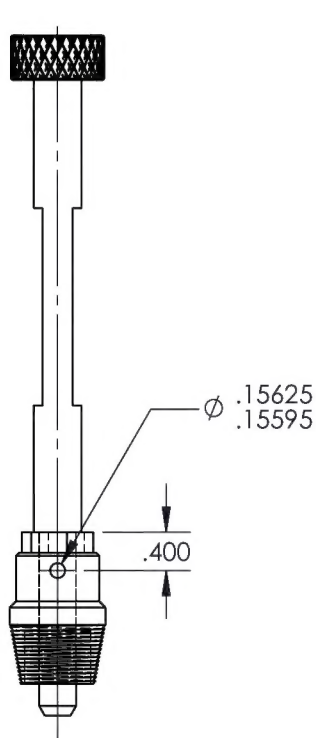


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	ASSEMBLY			2
	1		-3		HEAD	4140	Ø1.0 X 1-5/8	3
	1		-5		ROD	4140	Ø 1.0 X 7-1/8	4
		B/O		1				
			-7	1	SLIDER	1020	Ø 2.0 X 2-1/8	5
			-9	1	INSTALLER	6061	Ø1-1/2 X 3-3/8	6
	1	B/O	-11		DOWEL	STEEL	Ø5/32 X 7/8 MCMaster-CARR #98381A495	2
		B/O	-13	1	PISTOL CASE		RSR SPORTS #10137	NS
	ASSY -1							

 RED BARN MACHINE	
SEAL TOOL KIT	
DWG NO. RBEL630P3001-101	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EUROCOPTER
SCALE 1:2	DATE 9/29/2011
SHEET 1 OF 6	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



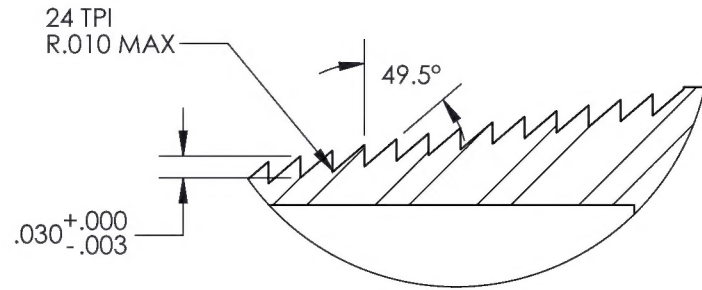
(-1)
ASSEMBLY

NOTE: PRESS -3 (HEAD) ONTO -5 (PIN) UP TO STEP.
DRILL HOLE THRU -3 AND -5 THEN PRESS DOWEL
PIN INTO ASSEMBLY, PIN TO BE FLUSH.

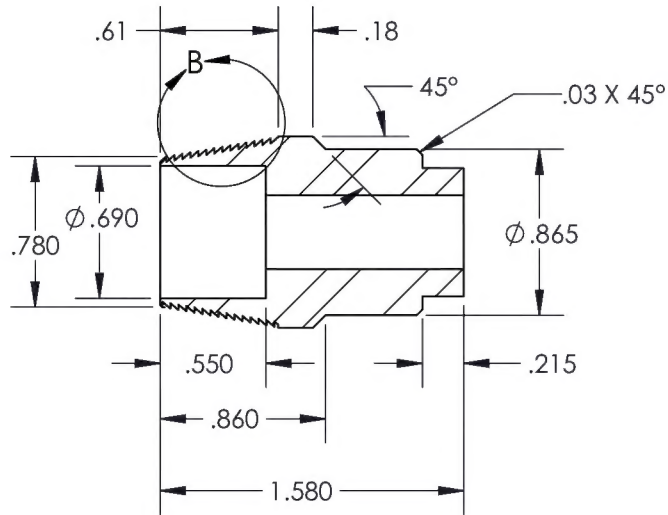
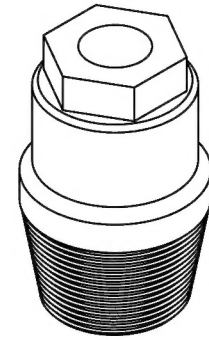
 RED BARN MACHINE	
TITLE SEAL TOOL KIT	
DWG NO. RBEL630P3001-101-1	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE SPEC UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:2 DATE 9/29/2011	USED ON MODEL EUROCOPTER SHEET 2 OF 6

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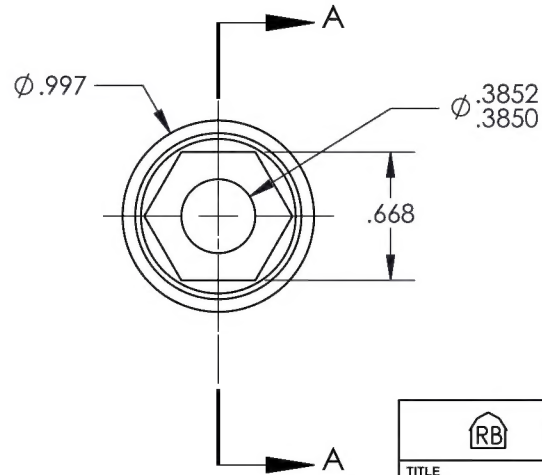
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED -3 MISSING $\phi .865$ DIMENSION PER G.E.	12/9/11	RJC	GE



DETAIL B
SCALE 4 : 1



SECTION A-A
SCALE 1 : 1



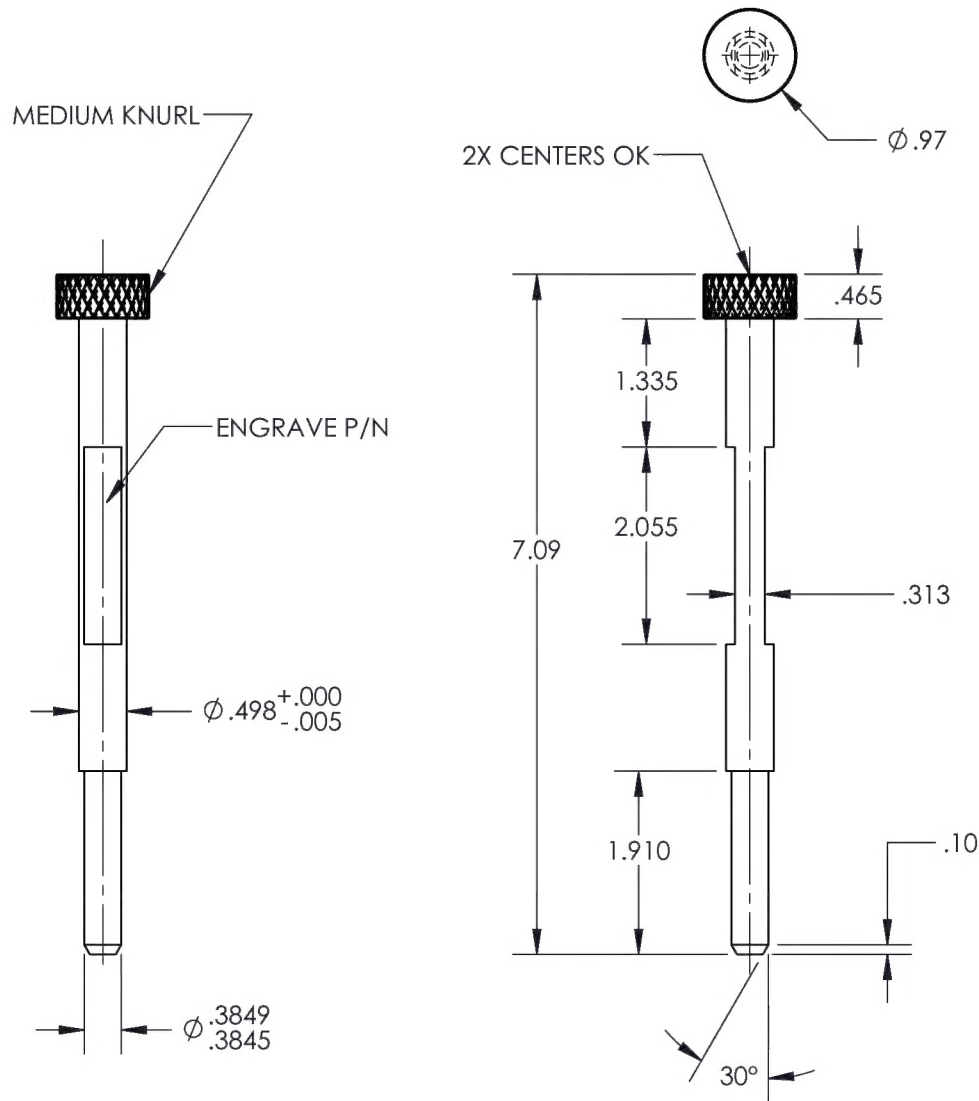
(-3)

HEAD

 RED BARN MACHINE		TITLE	
		SEAL TOOL KIT	
DWG NO.		REV	
RBEL630P3001-101-3		A	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$		DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT: RC 32-36 FINISH:	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC	
SCALE 1:2		DATE 9/29/2011	
		SHEET 3 OF 6	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED

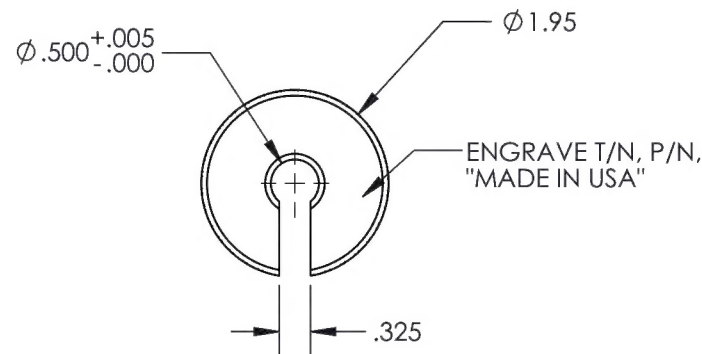
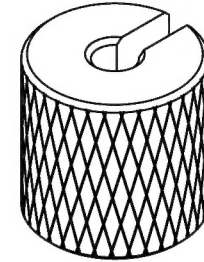
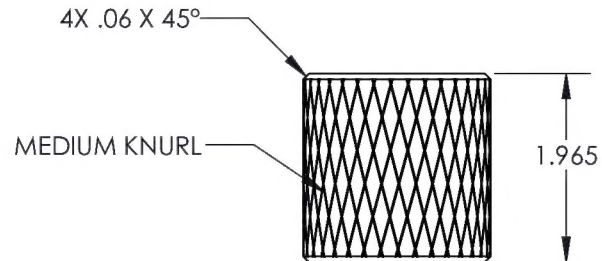


(-5)
PIN

 RED BARN MACHINE	
TITLE SEAL TOOL KIT	
DWG NO. RBEL630P3001-101-5	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D. Weil</i> HEAT TREAT: RC 32-36 FINISH: SPEC: USED ON MODEL: EUROCOPTER	
SCALE 1:2	DATE 9/29/2011
SHEET 4 OF 6	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

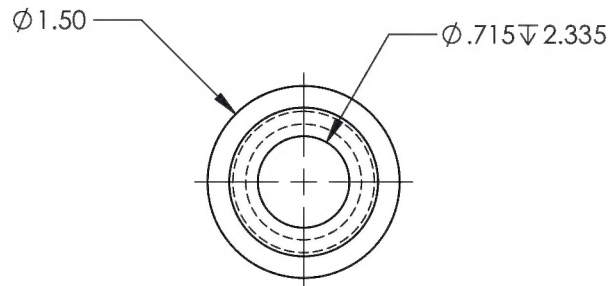
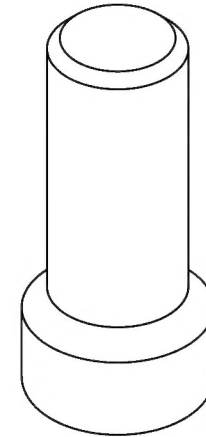
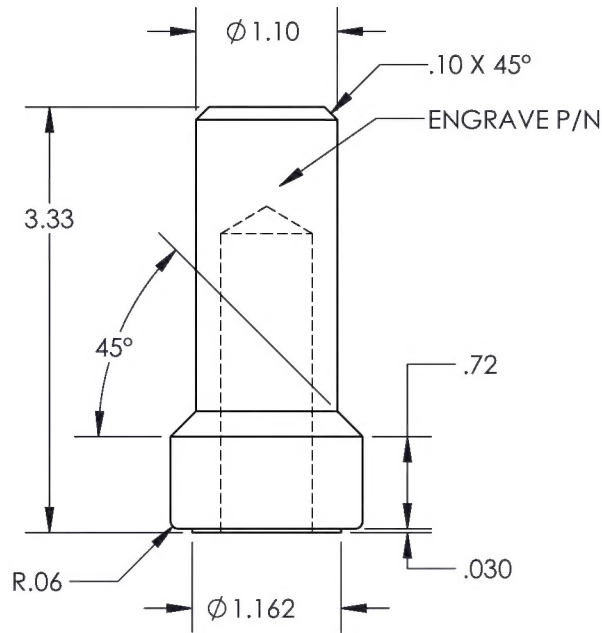


(-7)
SLIDER

 RED BARN MACHINE	
TITLE SEAL TOOL KIT	
DWG NO. RBEL630P3001-101-7	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT: FINISH: BLACK OXIDE SPEC:
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL: EUROCOPTER
SCALE 1:2	DATE 9/29/2011
SHEET 5 OF 6	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



⑨

INSTALLER

 RED BARN MACHINE	
TITLE SEAL TOOL KIT	
DWG NO. RBEL630P3001-101-9	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH: CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL EUROCOPTER	
SCALE 1:1.5	DATE 9/29/2011
SHEET 6 OF 6	